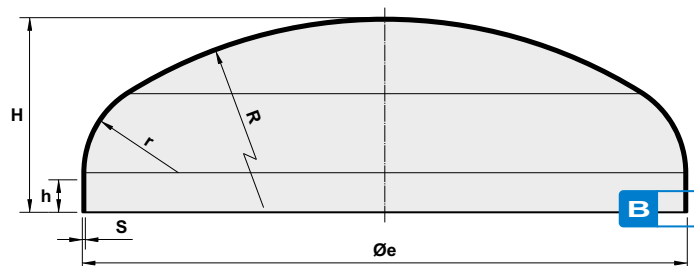
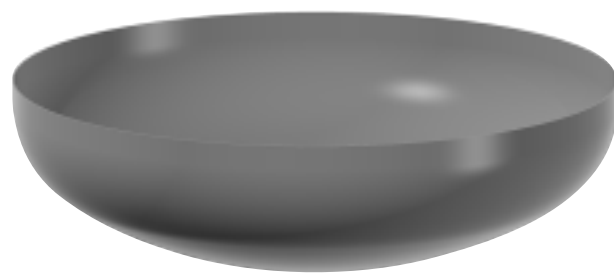
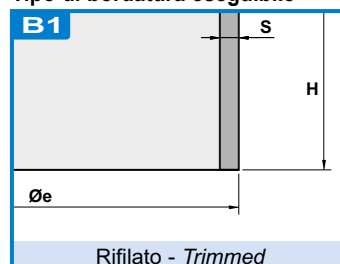


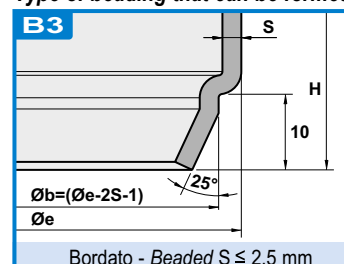
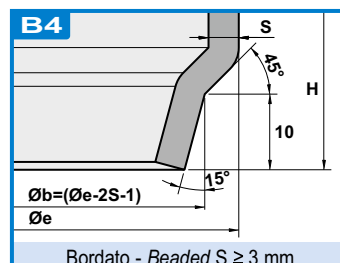
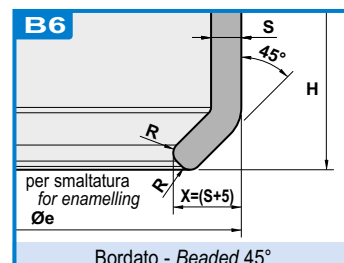
Øe	H	R	r	*h	S	*V	**P
mm	mm	mm	mm	mm	mm	dm ³	Kg/mm
220	85	176	33,8	28	2,5 ÷ 3	2,3	0,6
250	88	200	38,5	23	3 ÷ 5	3	0,7
285	100	228	43,8	26	2,5 ÷ 3	4,5	0,9
300	110	240	46,2	33	2,5 ÷ 4	5,5	1
315	110	252	48,5	29	2,5 ÷ 3	6	1,1
320	115	256	49,2	32	2,5 ÷ 3	6,6	1,1
350	120	280	53,8	30	2,5 ÷ 6	8,1	1,3
360	120	288	55,4	27	2,5 ÷ 4	8,5	1,3
380	130	304	58,5	32	3 ÷ 4	10,4	1,5
400	140	320	61,5	37	1,5 ÷ 5	12,5	1,7
450	150	360	69,2	34	1,5 ÷ 4	16,8	2,1
480	160	384	73,8	37	2 ÷ 5	20,4	2,4
500	165	400	76,9	37	2 ÷ 5	22,8	2,6
530	175	424	81,5	39	2,5 ÷ 4	27,3	2,9
550	175	440	84,6	34	2 ÷ 5	29	3
600	190	480	92,3	36	2,5 ÷ 6	37,5	3,6
630	190	504	96,9	29	3 ÷ 5	40,5	3,8
650	200	520	100	34	2 ÷ 5	45,9	4,1
700	210	560	107,7	31	3 ÷ 5	55,4	4,7
750	230	600	115,4	38	2,5 ÷ 6	70,4	5,4
790	230	632	121,5	28	3 ÷ 5	76,5	5,8
800	240	640	123,1	35	2 ÷ 4,5	83	6,1
800	240	635	141	25	5 ÷ 7	82,2	6,1
850	260	650	146	32	2,5 ÷ 5	101,8	6,9
900	270	720	138,5	40	3 ÷ 5	118,5	7,7
950	280	760	146,2	37	2,5 ÷ 5	139,4	8,5
1000	310	790	175	41	3 ÷ 7	168,9	9,7
1100	300	880	169,2	19	3 ÷ 6	189,2	10,7
1200	390	900	193	67	3 ÷ 7	307,8	14,3
1250	350	1000	192	31	3 ÷ 6	289,4	14,2
1500	410	1200	230	27	4 ÷ 6	482	21
1600	440	1280	246	32	4 ÷ 5	571	23



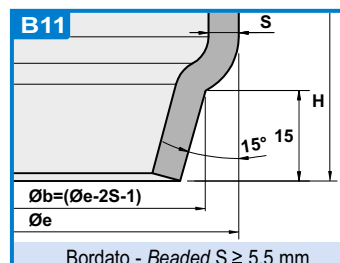
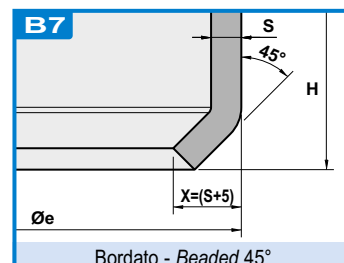
$$R = 0,8 \times \text{Øe} ; r = \text{Øe} / 6,5 \text{ (Radius DIN28013)}$$

Tipo di bordatura eseguibile


Rifilato - Trimmed

Type of beading that can be formed

Bordato - Beaded $S \leq 2,5 \text{ mm}$

Bordato - Beaded $S \geq 3 \text{ mm}$


Bordato - Beaded 45°


Bordato - Beaded $S \geq 5,5 \text{ mm}$


Bordato - Beaded 45°

I fondi possono essere stampati in acciaio al carbonio o inox.

Su richiesta si possono eseguire spessori e altezze diverse da quelle indicate a catalogo e lavorazioni supplementari di foratura, slabbratura e flangiatura (vedi pag. 8/10).

* La quota "h" e la capacità "V" sono state calcolate per fondi rifilati con "S" = 3 mm

** Il peso teorico riportato è da moltiplicare per lo spessore in mm

The dishes can be pressed in carbon steel and in stainless steel.

Heights and thicknesses different from those shown in the catalogue on request. Supplementary drilling, swelling and flanging processes on request (see page 8/10).

* The "h" dimension and the "V" capacity were calculated for trimmed dished heads with "S" = 3 mm

** The theoretical weight that is indicated must be multiplied by the thickness in mm